

7 in 26 lb/ft L80 Type 1 (API 5CT)

Box end finish: Mang. Phosph. Lubrication: API-Modified

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

| | |
|------------------------|----------|
| Nominal OD | 7.000 in |
| Nominal ID | 6.276 in |
| Min. Yield Strength | 80 ksi |
| Nominal Wall Thickness | 0.362 in |
| Minimum Wall Thickness | 87.5 % |
| Drift | 6.151 in |

CONNECTION PROPERTIES

| | |
|------------------------------|---------------|
| Coupling OD (nominal) | 7.592 in |
| Coupling ID (nominal) | 6.205 in |
| Make-up Loss | 4.761 in |
| Coupling Length | 11.535 in |
| Tension Efficiency | 100 % of pipe |
| Compression Efficiency | 100 % of pipe |
| Internal Pressure Efficiency | 100 % of pipe |
| External Pressure Efficiency | 100 % of pipe |

CONNECTION PERFORMANCE

| | |
|-----------------------------------|-------------|
| Tensile Yield Load | 604 klb |
| Compression Yield Load | 604 klb |
| Internal Yield Pressure | 7 240 psi |
| External Pressure Resistance | 5 410 psi |
| Max. Bending with API Sealability | 20 °/100 ft |
| Max. Load on Coupling Face | 340 klb |

TORQUE VALUES

| | |
|----------------------------|--------------|
| Minimum Make-up torque | 11 750 ft·lb |
| Optimum Make-up torque | 13 050 ft·lb |
| Maximum Make-up torque | 14 360 ft·lb |
| Minimum Shoulder Torque | 660 ft·lb |
| Maximum Shoulder Torque | 9 140 ft·lb |
| Maximum Operational Torque | 15 670 ft·lb |

Connection qualified as per ISO 13679:2002 - CAL IV



www.sentinelconnections.com

PCTDS-SENTINEL_One-7-26-L80 Type 1

Date of issue (dd/mm/yyyy): 30/04/2026

TUBACEX
GROUP